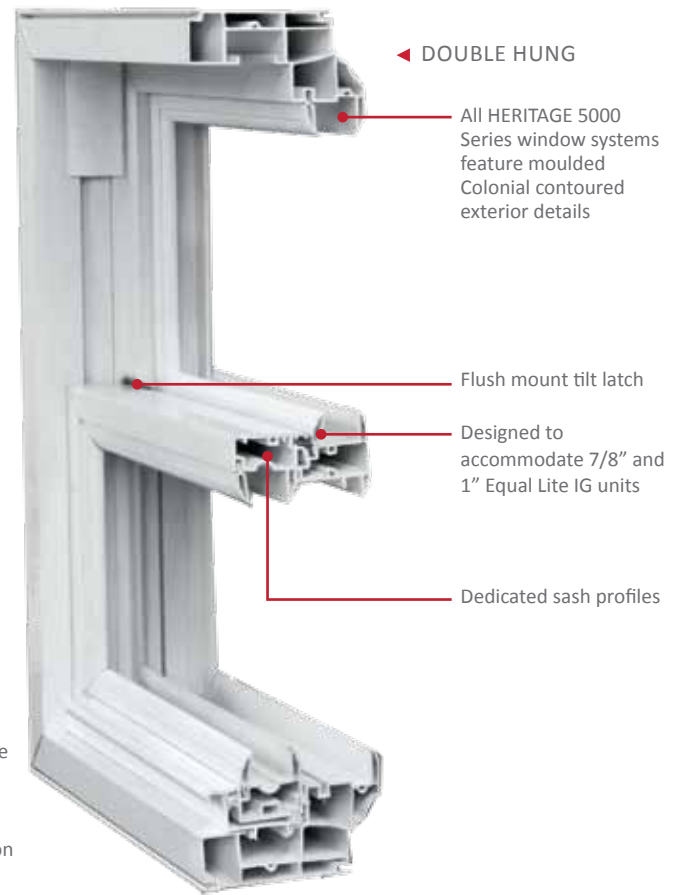




HERITAGE 5000 SERIES

Window System

The Colonial contoured, woodcrafted look and clean lines of the HERITAGE 5000 Series window system is made with the efficient use of sash profiles that are designed for dedicated applications. Integrated sash lift handle and interlocks eliminate the need for snap-in profiles, ensuring many years of worry-free operation. The reduced number of parts required to fabricate this window results in a low-maintenance, better performing product. The right combination of form and function makes this high-performance window system both a modern and traditional choice.



CONFIGURATIONS

- Low Fixed
- High Fixed
- Casement
- Awning
- Single Hung
- Double Hung
- Single Slider
- Double Slider
- Special Shapes:**
- Arch/Round Top
- Round Window
- Quarter Arch Window
- Trapezoid Window
- Half-round Window
- Octagon Window
- Bay Window
- Bow Window

HERITAGE 5000 SERIES Window System

FEATURES and BENEFITS

- Colonial contoured exterior vinyl profile design for woodcrafted window look.
- Clean lines as the result of less snap-in components.
- Dedicated sash system that allows each profile to perform optimally.
- Designed for more automated fabrication resulting in production efficiency.
- Integral keeper sash, lock sash and pull rail sash.
- Reduced number of parts also results in lower product maintenance, better performance (water and air tightness) and improved aesthetic.
- Wide selection of models: Single/Double Hung, Single/Double Slider, Tilt & Lift-out capabilities, Picture/Fixed Window, Casement, Awning, Bay Window, Bow Window and Special-shape window.
- 3-1/4" frame depth.
- Fusion-welded frame and sash corners for strength, security, air/water tightness.
- Interior glazing.
- Designed for 7/8" and 1" IG unit.
- Designed with a multiple weather seal system, the SGI-005 ensures the highest possible water and air tightness performance.
- The SGI-005 casement frame features a co-extruded double bulb seal for easy fabrication and cost savings, as well as acting as a highly efficient air and water barrier.
- Complete accessories and common parts available.
- Available in "solid" CREAM WHITE, BEIGE, and CLAY.

SKYREACH L&S Extrusions Corp. ("Skyreach") is a premier supplier of extruded PVC profiles for windows and patio doors manufacturers/fabricators.



With broad product offerings of window and patio door "open systems", a fabricator can simply choose one or more systems suitable for its needs. Full support in supply chain, engineering and fabrication tooling is available. If customization is required, Skyreach also offers its "custom profile" approach, including supports in design, tooling and testing to ensure the project is completed from concept to completion.

PRODUCT PERFORMANCE AS PER NAFS-08

Low Fixed	Class CW - PG70	Type FW (Fixed)
High Fixed	Class CW - PG70	Type FW (Fixed)
Casement	Class R - PG65	Type C (A3)
Awning	Class R - PG70	Type AP (A3)
Single Hung	Class R - PG50	Type H (A2)
Double Hung	Class R - PG40	Type H (A2)
Single Slider	Class R - PG25	Type HS (A2)
Double Slider	Class R - PG25	Type HS (A2)

ACCESSORIES



CHOOSE FROM A SELECTION OF ACCESSORIES!

CERTIFICATIONS AND MEMBERSHIPS



◀ LOW FIXED



◀ HIGH FIXED

SKYREACH
Skyreach L&S Extrusions Corp.

www.skyreachls.com

Canadian Headquarters: Tel: 416-663-1888
55 Freshway Dr. 1-866-903-8800
Vaughan, ON L4K 1S1 Fax: 416-663-8899
1-866-302-8899

USA Headquarters: Tel: 909-204-3550
9281 Pittsburgh Avenue 1-844-237-7188
Rancho Cucamonga, CA 91730 Fax: 909-204-3580